



Installation Instructions

Part no. 2317

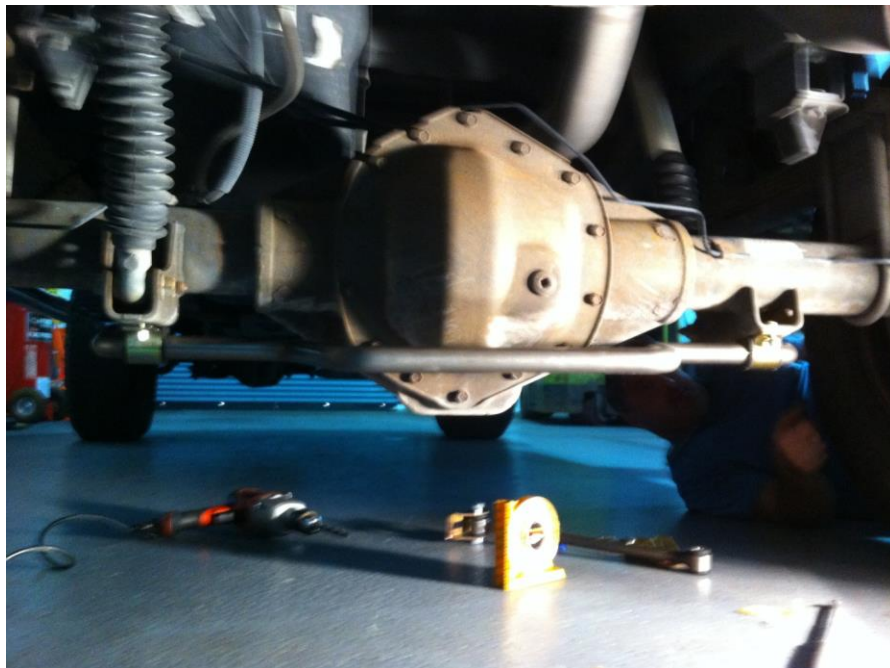
IMPORTANT: READ BEFORE INSTALLATION!!

Rev. 08/14/19

Step 1.) Insert 3/8" bolts, with a washer behind the head, through the slotted holes on both shock mounts, the forward hole on the driver's side as well as the rear most hole on the passenger's side.

Step 2.) Spread the midsection bushing apart at split and place over midsection of the bar next to the arm bends.

Step 3.) Place midsection brackets over bushings



Step 4.) Lay the bar under the vehicle so that the arms of the bar are pointing towards the front of the vehicle and the long leg of the dip in the middle is on the driver's side. Using an assistant, or some string or clamps, hold the bar in place so you can insert the bolts, which were inserted in the shock mounts in step 1, through the holes in the midsection brackets. One at a time, place a washer onto the bolt and thread on a 3/8" lock nut hand tight. Then tighten to 35-45 ft-lbs.

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Step 5.) Using the supplied $\frac{1}{2}$ " hardware, install the clevis bracket on the end of each end link using the shorter $\frac{1}{2}$ " bolts and then loosely attach the end links to the ends of the bar, using the longer bolts, so that they are on the outside of the forge.



Step 6.) Hold the endlinks vertical so that the clevis brackets are centered against the frame and mark the holes to be drilled for the u-bolts. They will be in the outermost position of the slotted holes. Verify that the hole spacing is correct by holding the legs of the u-bolt against the marked position of the holes to be drilled. Then drill using a $\frac{3}{8}$ " bit.



Step 7.) Thread a nut onto one end of the u-bolt, then fish the bolt through one hole until it appears through the other hole.

Step 8.) Remove clevis from bar and install onto the frame using the u-bolt, washers, and lock nuts.



Step 9.) Re-attach endlink to clevis. Tighten both ½" end link bolts to 80 ft-lbs.

Step 10.) Have someone bounce your car so you can check for full clearance of suspension system. Check all fastenings for proper tightness. Road test car so as to become accustom to its new handling. As we cannot supervise your installation or driving we cannot be responsible for more than the cost of the kit.

Hardware:

2	74W	Brackets	8	304	Lock Nuts
2	614W	Bushings	8	104	Washers
2	023	Dogbones	2	415	Bolts
2	402	U-Bolts	2	413	Bolts
2	079	Clevis	8	110	Washers
4	214	Bolts	4	327	Lock Nuts